

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76206

Monday, November 07, 2011 2:41:47 PM

76206

Page 2

Item ID: D3350-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Strut Assembly

Stop

NS2

Start Date: 11/7/2011 Start Qty: 6.00

6

Cust Item ID:

Required Date: 11/16/2011 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00

B.A 11/11/10

6

Ø

130

QC

Memo

0.00

Quality Control

140

Small Fab

0.00

Ø 11/11/10

6

Ø

140

Small Fab

Memo

0.00

Small Fab

Tumble and Deburr

150

Chemical Conversion Coat per QSI005 4.1

0.00

150

HandFinish

Memo

0.00

Hand Finishing

6XØm 11/11/10

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Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

190

Powdercoat

Powder Coating

W118439

Memo

3200

0.00

6X8M.11/11/22

200

200

QC

Quality Control

QC3- Inspect Part Finish

0.00

6 BR W 11/22

Memo

0.00

210

210

Packaging

Packaging

Identify as per dwg & Stock Location:

271

0.00

Memo

0.00

11/11/23 SP/PO

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76206

Page 5

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NS1

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Item Name: Strut Assembly

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Start Date: 11/7/2011 Start Qty: 6.00

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Customer:

Reference:

Approvals:

Process Plan:

Date: _____

Tooling:

Date: _____

Run Start

NR1

Stop

NR2

QC: _____

Date: _____

SPC (Y/N):

Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220

QC21- Final Inspection - Work Order Release

0.00

220

QC

Quality Control

Memo

0.00

11/11/23

MF
11-11-23

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Picklist Print

Monday, November 07, 2011 2:41:52 PM

Page 1

Work Order ID: 76206

76206
D3350-041

Parent Item: D3350-041

Parent Item Name: Strut Assembly

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: B05.07.11 Powder Coat now done after assembly KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	9,436.000	2	12		So 11/16/21	

MS21042L3

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST300	456	
117441	16	
117885	42	
118451	33	
118927	365	
ST516	6000	
119017	6000	
ST518	2980	
119075	2980	

AN3-12A

Purchased

No

170 Each 40.0000

2

12

AN3-12A

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST351	40	
114536	1	
116786	39	

AN960JD10

NAS1149D0363J Purchased

No

170 Each 0.0000

4

24

AN960JD10

Washer

M 117607

**

24

So 11/16/21

W/O:		WORK ORDER CHANGES					
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Picklist Print

Page 2

Monday, November 07, 2011 2:41:52 PM

Work Order ID: 76206

76206
D3350-041

Parent Item: D3350-041

Parent Item Name: Strut Assembly

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 6.00

Required Qty: 6.00

D2324-5

Manufactured No

170

Each

1.0000

2

12

**

*SD 11/16/21****D2324-5***

Strap

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	1	<i>D76492</i>
71596	1	

M6061T6B0.750X00.750

Purchased No

170

f

17.4200

1.2604

7.960421

**

M6061T6B0 750X00 750

6061-T6 Bar .750 x .750

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT003	17.42	
114993	4.58	
117379	8.84	
119346	4	

8. 11/16/21

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DART AEROSPACE LTD	Work Order:	76206
Description: Strut	Part Number:	D3350-1
Inspection Dwg: D3350	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	11/11/10	Date:	11/11/10	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.26	New Issue P/O D3350-041	KJ/JLM	
B	08.07.03	Dimensions and tolerances revised	KJ/DD	
C	08.10.07	R0.38 dimension added	KJ/DD	 

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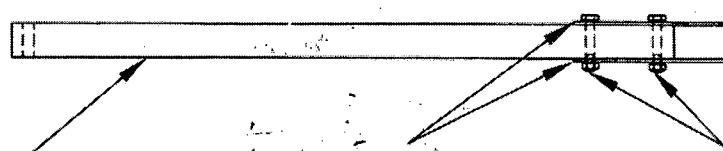
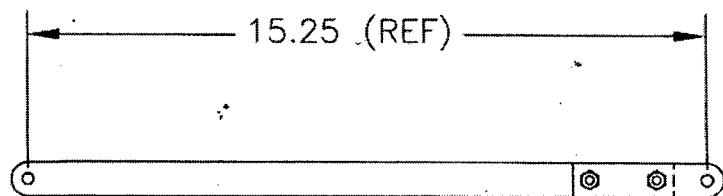
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DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CH</i>	APPROVED <i>CH</i>	DRAWING NO. D3350	REV. A SHEET 1 OF 1
DATE 04.11.12		TITLE STRUT	SCALE 1:4
A	04.11.12	NEW ISSUE	



D3350-1

D2324-5

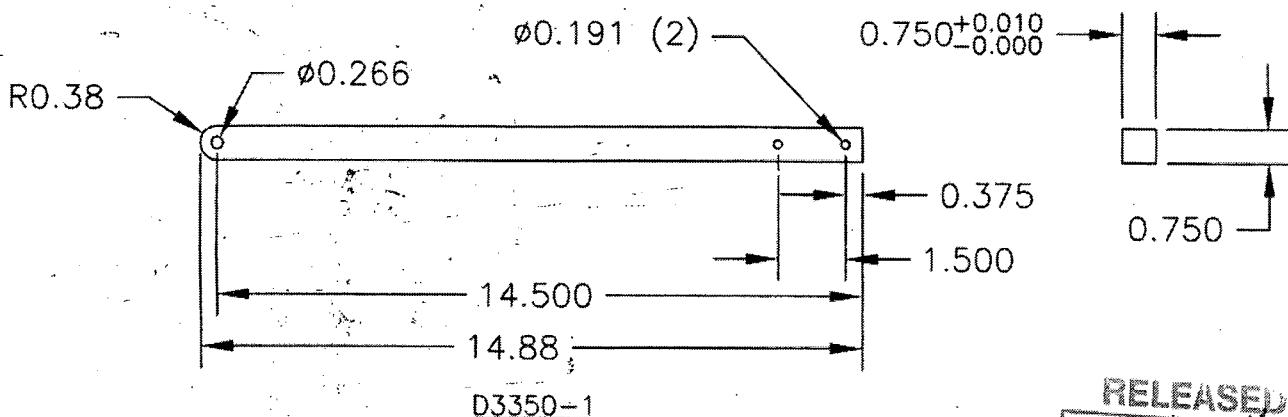
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *71206*

04/11/07

AN3-12A BOLT (1)
AN960JD10 WASHER (2)
MS21042L3 NUT (1)
(TYP 2 PLACES)

D3350-041 STRUT ASSEMBLY

1) IDENTIFY WITH DART P/N D3350-041 USING FINE POINT PERMANENT INK MARKER



D3350-1

- 1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75
(REF DART SPEC. M6061T6B0.750X00.750)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3

RELEASED

04.12.16

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